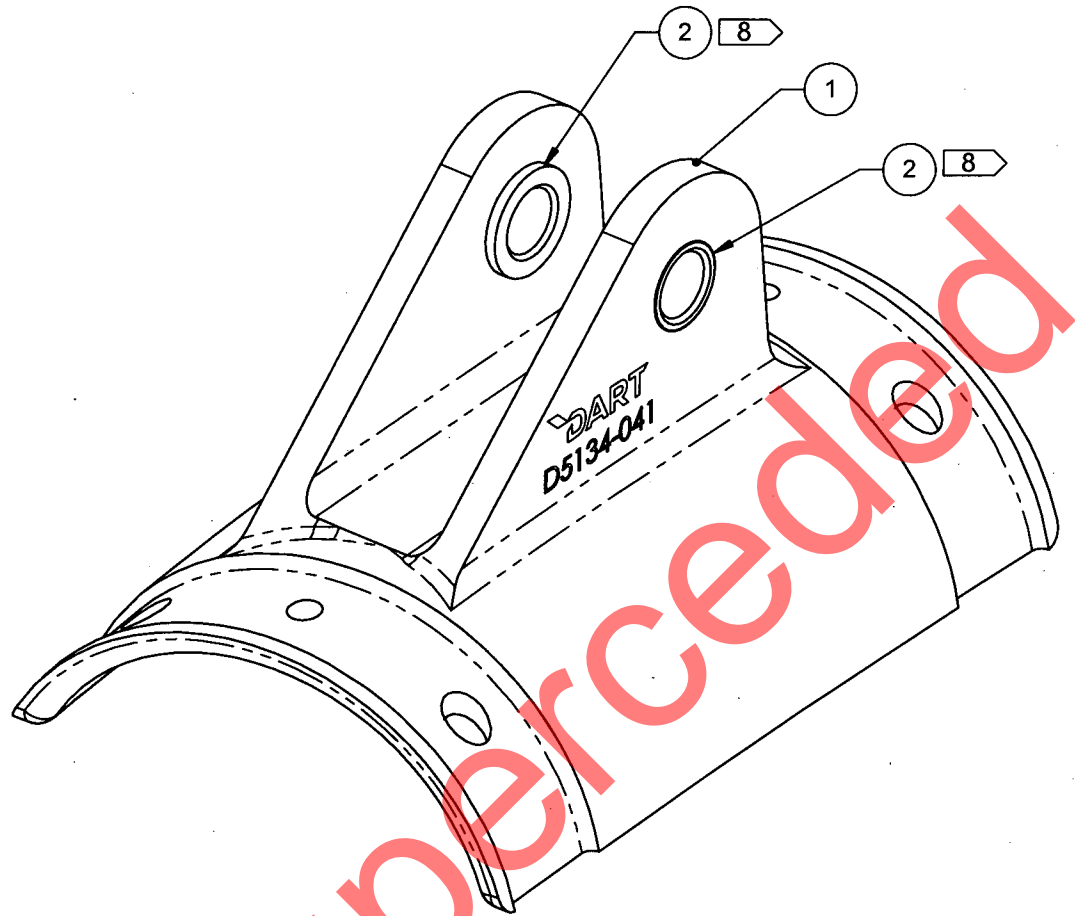


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5134-041	DAMPER BRACKET ASSY, LH
1	1	D5134-1	DAMPER SUPPORT, LH
2	2	NAS77C6-021	BUSHING



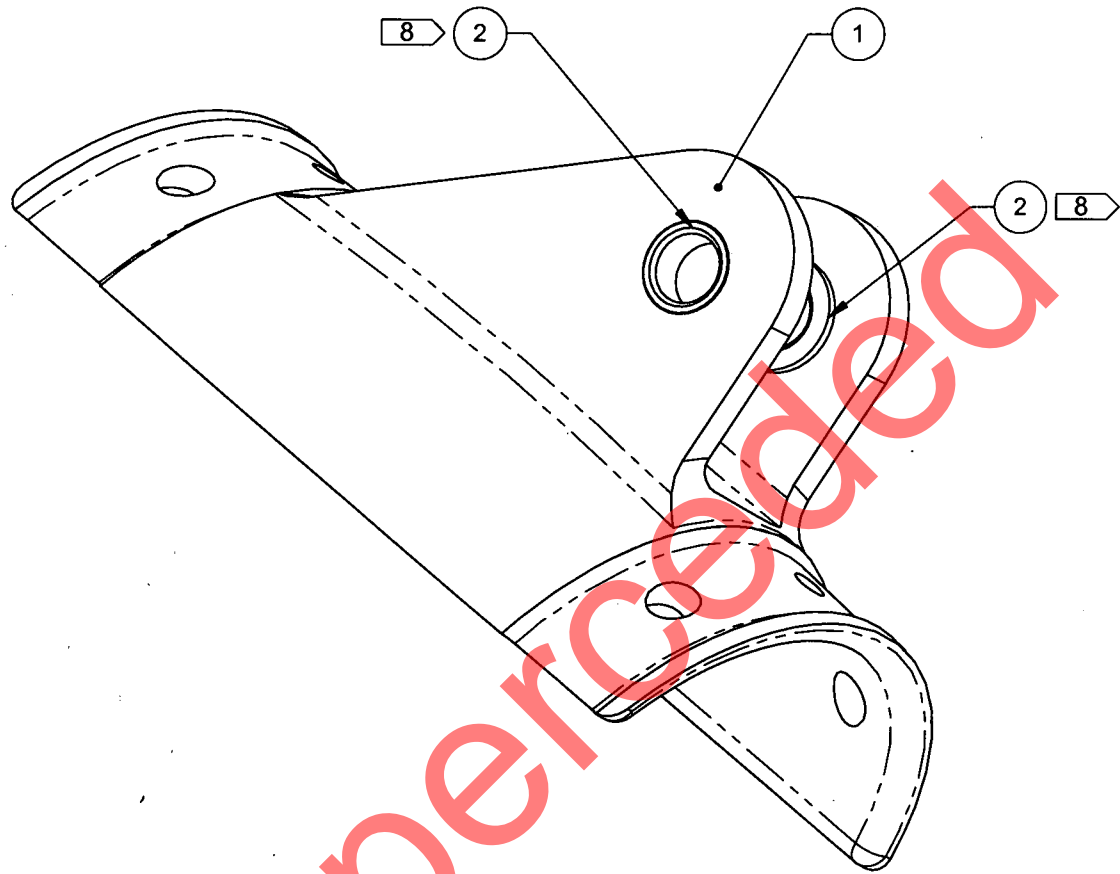
**D5134-041 DAMPER SUPPORT ASSY, LH**

**RELEASED**  
2014-10-08  
*MP*

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: PRIME AND PAINT WHITE PER DART QSI 005 4.2  
MASK OFF INNER SURFACE OF BUSHING PRIOR TO APPLICATION OF PRIME/PAINT
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 0.41 lbs
  - 8) NAS77C6-021 BUSHINGS ARE PRESS FIT INTO D5134-1 DAMPER SUPPORT, IN ORIENTATION SHOWN

APPROVED	A	NEW ISSUE		AP	14.09.02
	REV.	DESCRIPTION		BY	DATE
	DESIGN	AP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
	DRAWN	AP			
	CHECKED	ML	DRAWING NO. <b>D5134</b>		REV. A
	MFG. APPR.	RQ			SHEET 1 OF 4
	APPROVED	MP	TITLE <b>DAMPER SUPPORT ASSY</b>		SCALE
	DE APPR.	DS			NTS
	DATE	14.09.02	COPYRIGHT © 2014 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		

ITEM	QTY -042	P/N	DESCRIPTION
	X	D5134-042	DAMPER SUPPORT ASSY, RH
1	1	D5134-2	DAMPER SUPPORT, RH
2	2	NAS77C6-021	BUSHING



**D5134-042 DAMPER SUPPORT ASSY, RH**

**RELEASED**  
2014-10-08  
*MD*

- NOTES:**  
1) MATERIAL: N/A  
2) FINISH: PRIME AND PAINT WHITE PER DART QSI 005 4.2  
MASK OFF INNER SURFACE OF BUSHING PRIOR TO APPLICATION OF PRIME/PAINT  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: N/A  
6) IDENTIFICATION: NONE  
7) WEIGHT: 0.42 lbs  
8) NAS77C6-021 BUSHINGS ARE PRESS FIT INTO D5134-2 DAMPER SUPPORT, IN ORIENTATION SHOWN

APPROVED	DESIGN	AP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
	DRAWN	AP		
	CHECKED	ML	DRAWING NO. <b>D5134</b>	REV. A
	MFG. APPR.	RQ	SHEET 2 OF 4	
	APPROVED	MP	TITLE	SCALE
	DE APPR.	DS	<b>DAMPER SUPPORT ASSY</b>	NTS
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9 Ø0.188 TOOLING HOLE  
AS REQUIRED, 2 PL

9 Ø0.257 TOOLING HOLE  
AS REQUIRED, 4 PL

0.893  
REF

A

A

0.36  
TYP

1.932

0.632  
REF

R0.63

Ø0.500<sup>+0.000</sup>  
-0.001  
THRU

R0.25  
THIS EDGE ONLY

DART  
D5134-041

R0.063  
4 PL

0.730

0.632

0.36  
4 PL

0.100  
2 PL

GRAIN  
DIRECTION

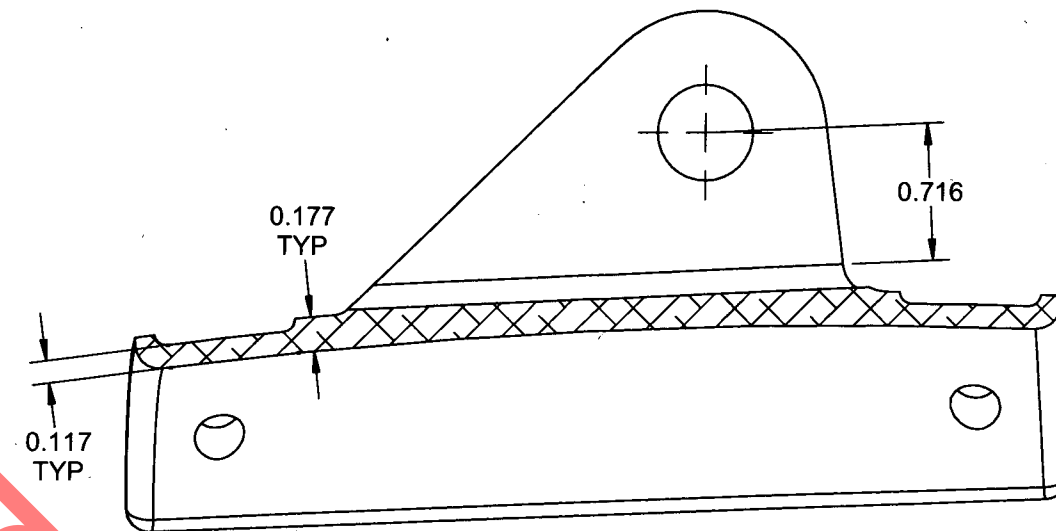
0.728  
2 PL

4.671  
REF

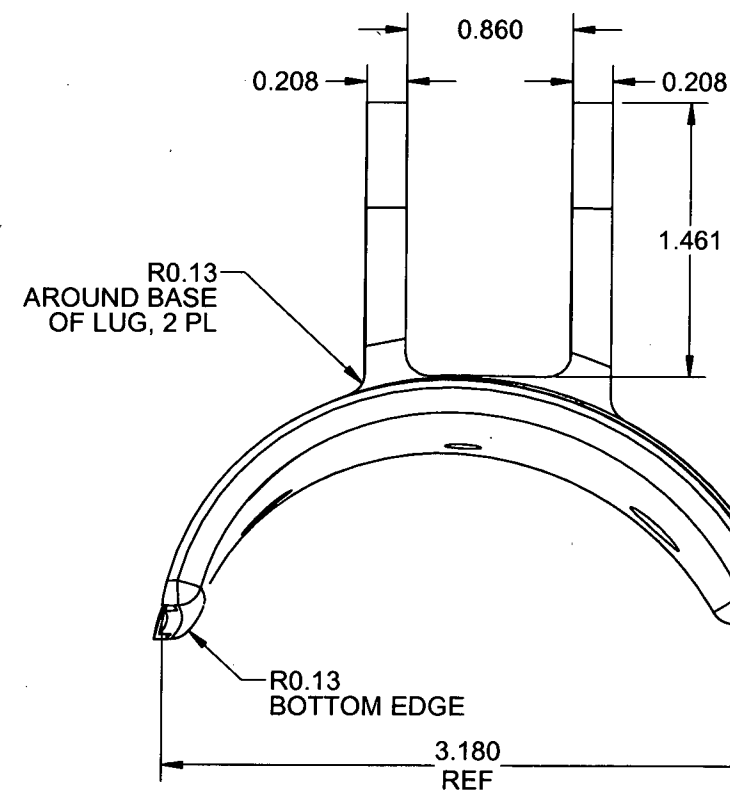
### D5134-1 DAMPER SUPPORT, LH

#### NOTES:

- 1) MATERIAL: ALUMINUM 7075-T6 (OR T651 / T6510 / T6511 / T62) ALUMINUM BAR  
PER AMS-QQ-A-225/9 (OR AMS 4122 / 4123 / 4186 / 4187) OR  
PER AMS-QQ-A-200/11, REF DART SPEC M7075T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART LOGO AND P/N "D5134-041" IN AREA SHOWN  
USING 0.125 HIGH X 0.010-0.020 DEEP LETTERING PER DART QSI 044 6.3,  
IDENTIFY WITH DART B/N PER DART QSI 044 6.1
- 7) WEIGHT: 0.38 lbs
- 8) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D5134-1-REVA.SLDPRT"
- 9) POSITION TOOLING HOLES AS REQUIRED WHILE MAINTAINING MINIMUM 2D EDGE DISTANCE AND 4D PITCH BETWEEN HOLES



### SECTION A-A



RELEASED  
2014-10-08

APPROVED

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	ML	DRAWING NO. D5134	REV. A
MFG. APPR.	RQ	SHEET 3 OF 4	
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	DAMPER SUPPORT ASSY	NTS
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0.893  
REF

B

A

Ø0.188 TOOLING HOLE  
AS REQUIRED, 2PL

Ø0.257 TOOLING HOLE  
AS REQUIRED, 4PL

0.716

0.177  
TYP

0.117  
TYP

# SECTION B-B

0.36  
TYP

R0.63

0.632

0.632

REF

1.932

6

R0.063  
4 PL

DART  
D5134-042

THIS EDGE ONLY

0.36  
4 PL

0.100  
2 PL

0.730

GRAIN  
DIRECTION

0.728  
2 PL

4.671  
REF

## D5134-2 DAMPER SUPPORT, RH

### NOTES:

- 1) MATERIAL: ALUMINUM 7075-T6 (OR T651 / T6510 / T6511 / T62) ALUMINUM BAR  
PER AMS-QQ-A-225/9 (OR AMS 4122 / 4123 / 4186 / 4187) OR  
PER AMS-QQ-A-200/1, REF DART SPEC M7075T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART LOGO AND P/N "D5134-042" IN AREA SHOWN  
USING 0.125 HIGH X 0.010-0.020 DEEP LETTERING PER DART QSI 044 6.3,  
IDENTIFY WITH DART B/N PER DART QSI 044 6.1
- 7) WEIGHT: 0.38 lbs
- 8) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D5134-2-REVA.SLDPRT"
- 9) POSITION TOOLING HOLES AS REQUIRED WHILE MAINTAINING MINIMUM 2D EDGE DISTANCE AND 4D PITCH BETWEEN HOLES

0.208 0.860 0.208

R0.13  
AROUND BASE  
OF LUG, 2 PL

1.461

R0.13  
BOTTOM EDGE

3.129  
REF

RELEASED  
2014-10-08  
MP

APPROVED

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	ML	DRAWING NO.	REV. A
MFG. APPR.	RQ	D5134	SHEET 4 OF 4
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	DAMPER SUPPORT ASSY	NTS
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